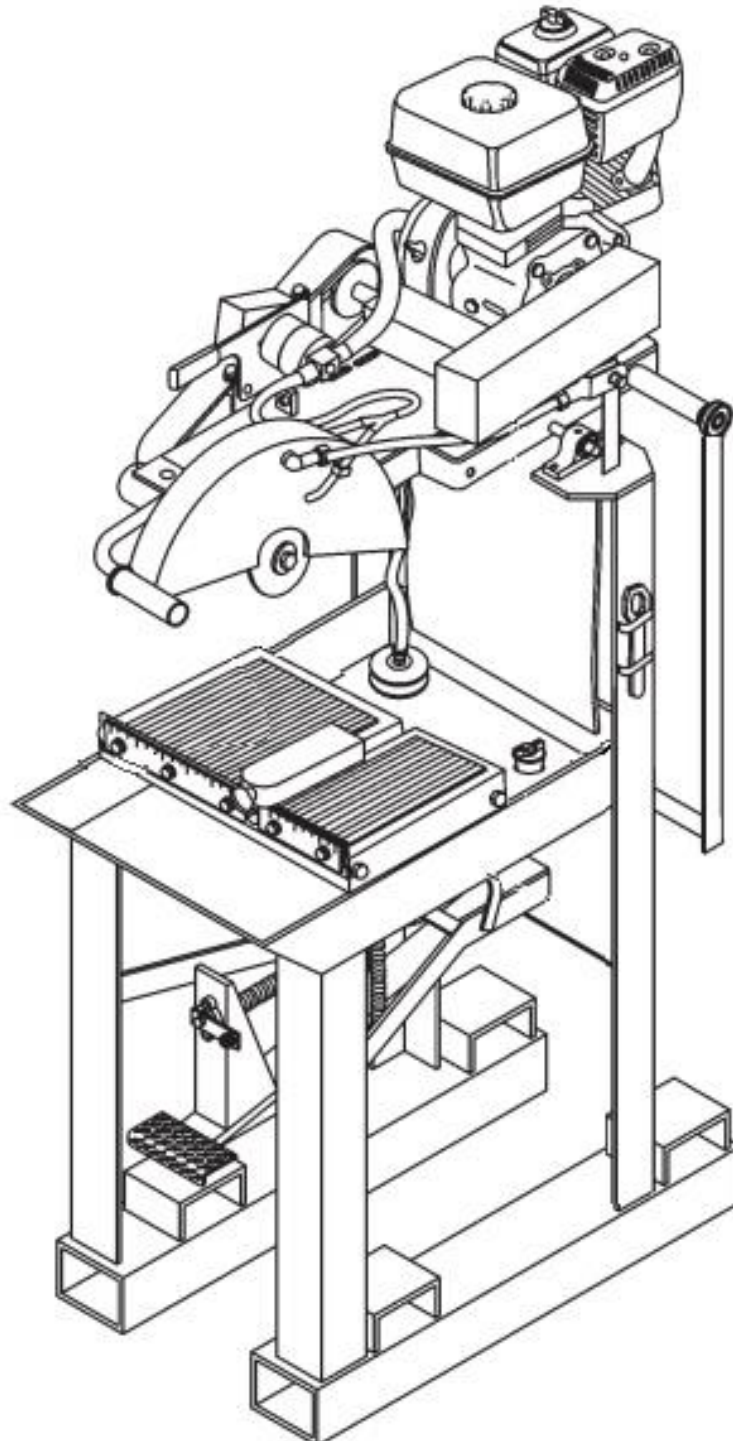
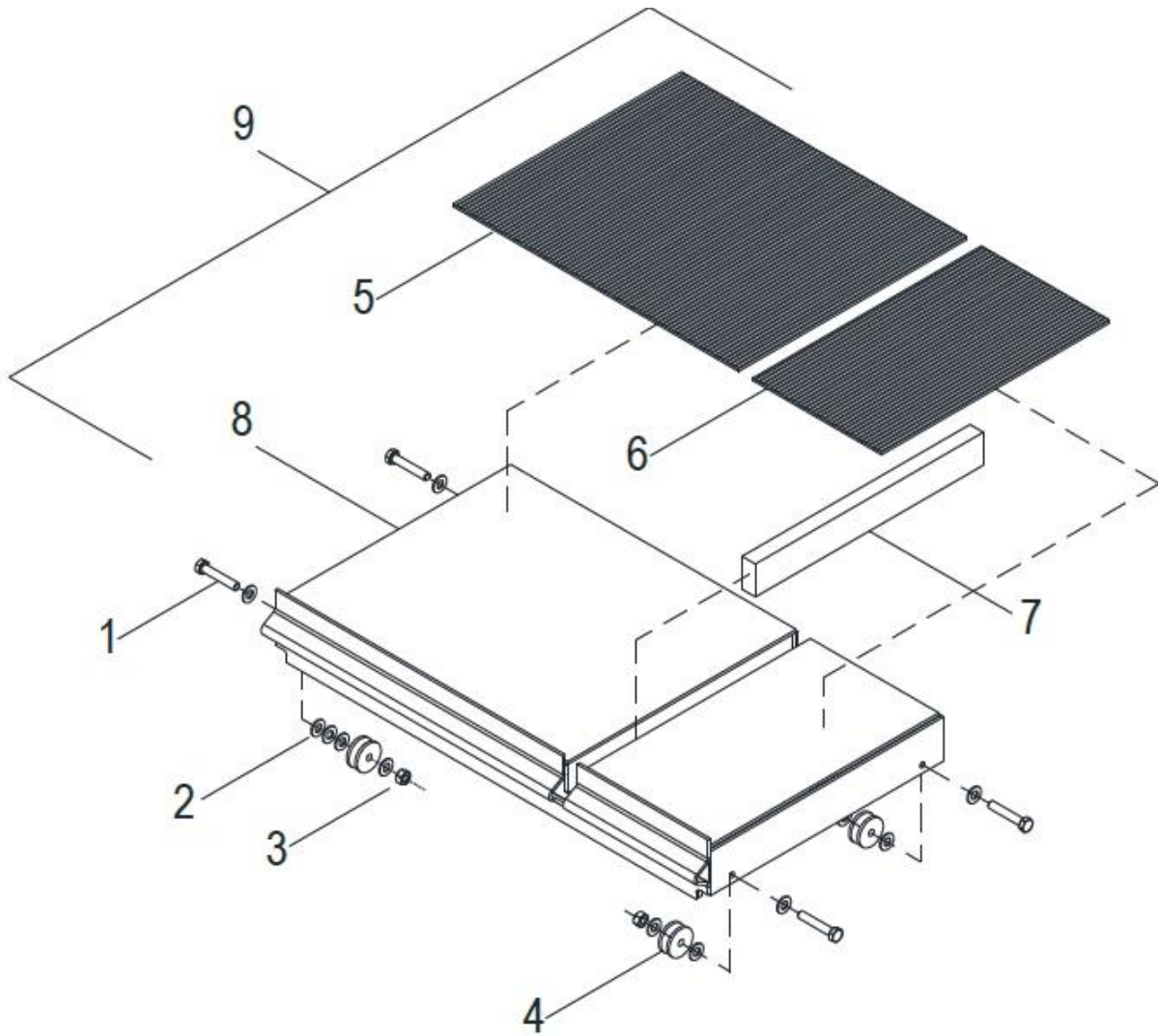


# BBS20

## PARTS BREAKDOWN

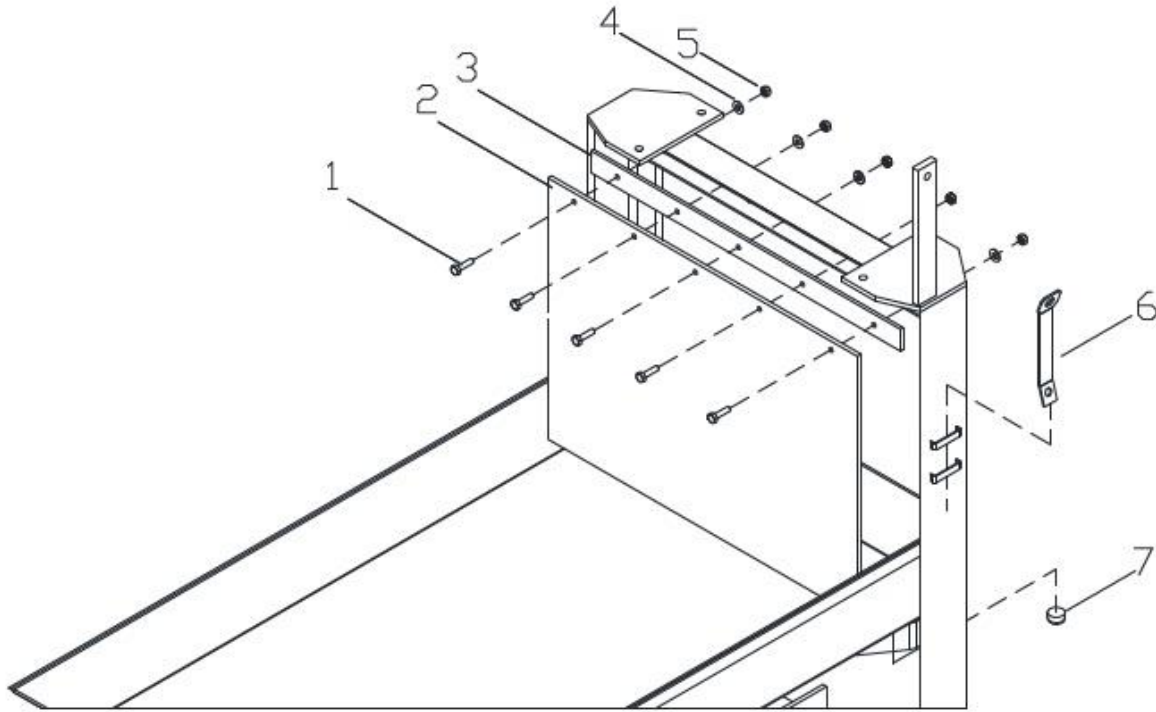


# CART ASSEMBLY



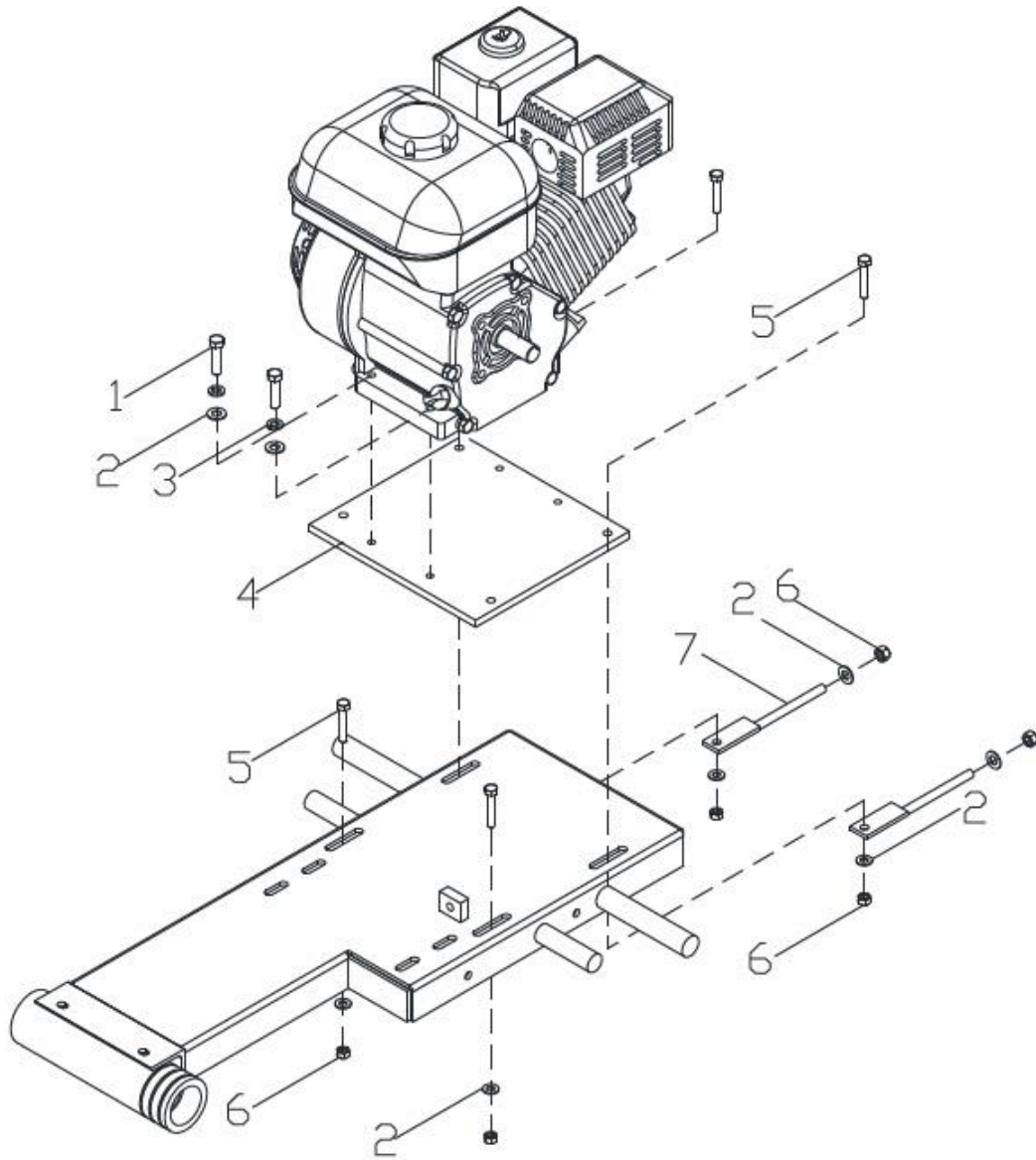
CART ASSEY				
ITEM	SKU #	PART #	DESCRIPTION	BBS20
1	TOCD056134		HEX BOLT HD, 5/16" X 1-3/4" - 119810	4
2	RNPX056GAL		PLAIN WASHER, 5/16 ID X 3/4 OD FL ZP - 174990	16
3	TCCS056GAL	T148	HEX LOCK NUT 5/16" - T148 - 227821	4
4	0414NY01CR		BBS20 1-1/4" STEEL BALL BEARING WHEEL D-1796	4
5	0414HN01CR		RUBBER V-RIB (15" X 12")	1
6	0414HN02CR		RUBBER V-RIB (6-3/4" X 12")	1
7	0414MD01CR		BBS20 CART WOOD INSERT	1
8	0414CO01CR		BBS20 CONVEYOR CART	1
9	0414CO01EF		BBS20 CART CONVEYOR ASSEMBLY W/ WHEELS	1

# CUTTING TRAY ASSEY



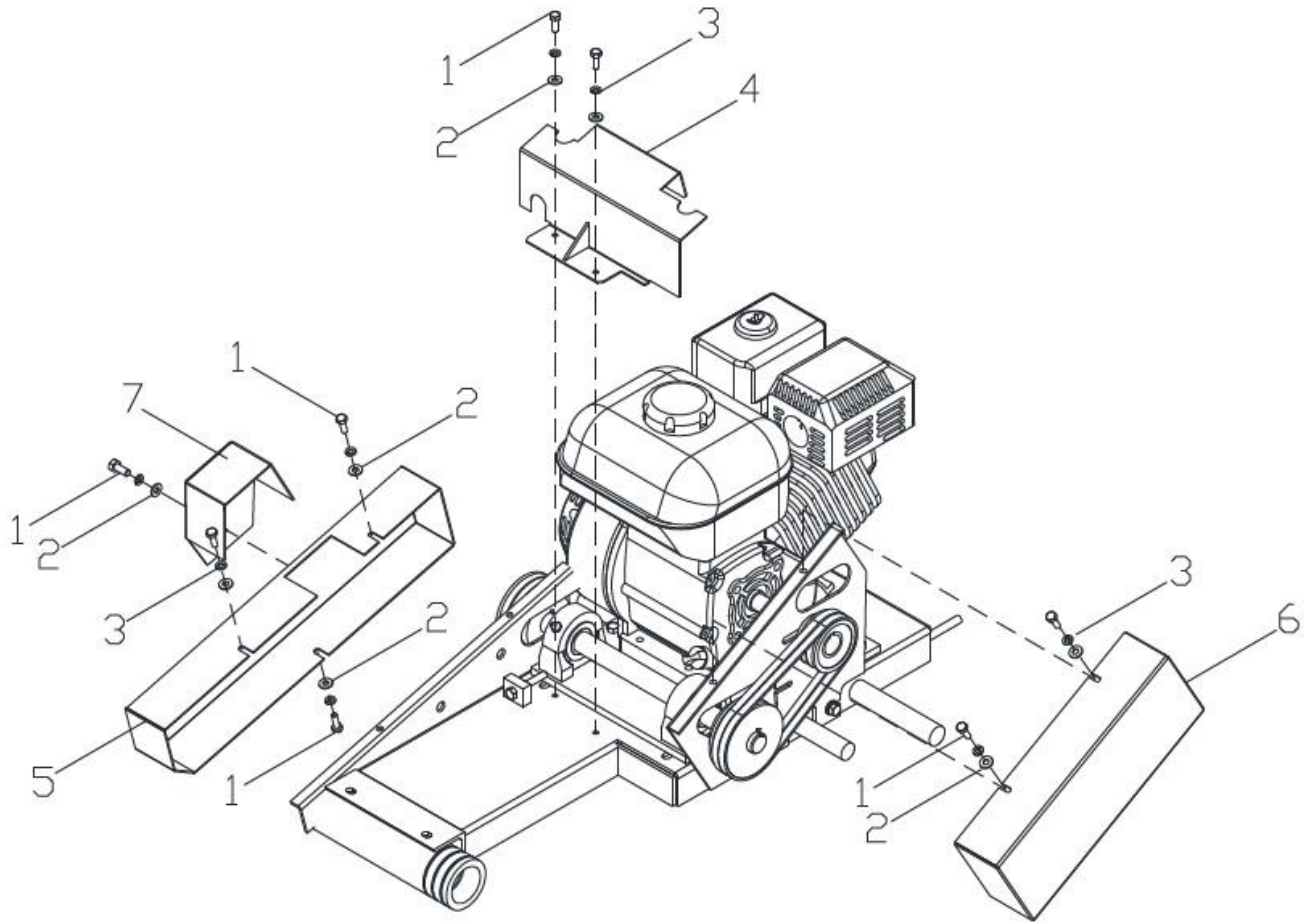
TRAY ASSEY				
ITEM	SKU #	PART #	DESCRIPTION	BBS20
1	TOCD014100		HEX BOLT 1/4 X 1" NC	5
2	0414HN01CA		BBS20 SPLASH CURTAIN	1
3	0414SO01CA		BBS20 SPLASH CURTAIN SUPPORT	1
4	RNPX014GAL		PLAIN WASHER 1/4" (GALVANIZED)	5
5	TCCS014GAL	T159	LOCK NUT, 1/4 NC - T159	5
6	0414LA01CA		BBS20 9/16" GUARD BLADE WRENCH	1
7	0414RF01CA	37036704	DRAIN EXPANSION PLUG 2" (37036704)	1

# ENGINE MOUNT ASSEY

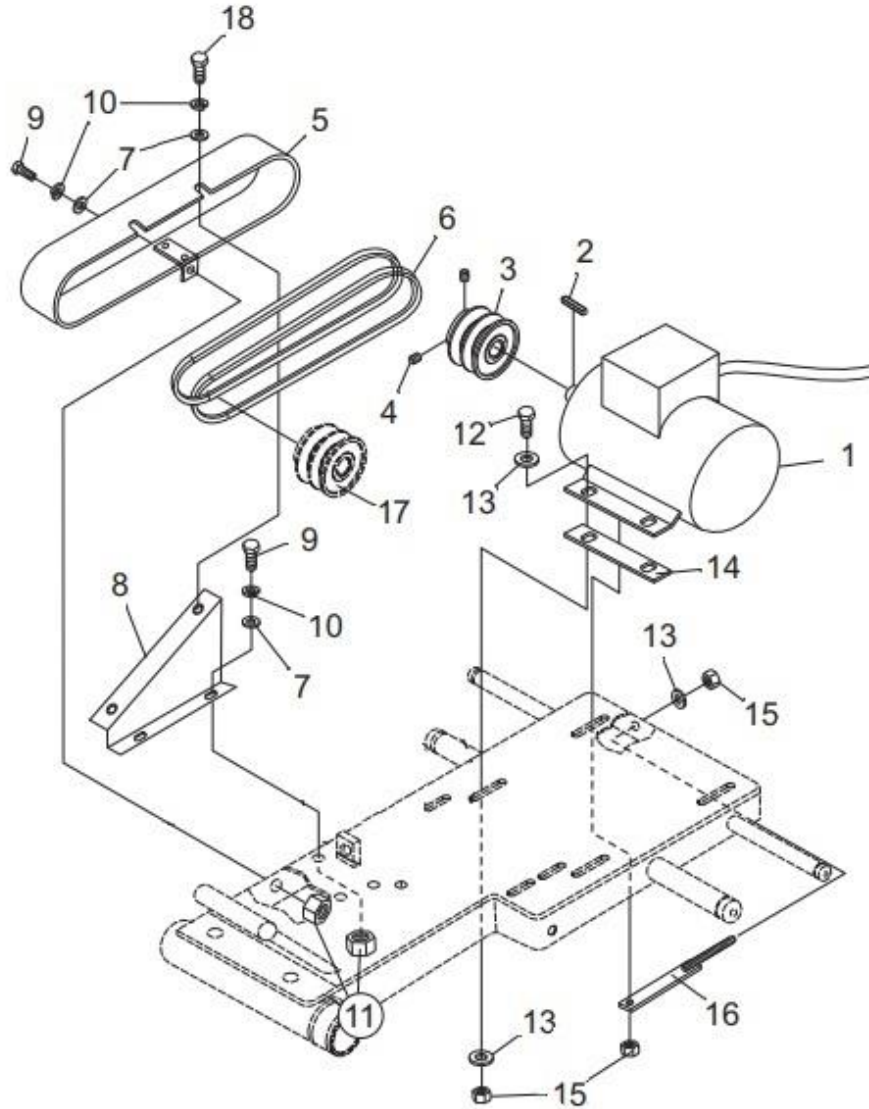


ENGINE MOUNT ASSEY				
ITEM	SKU #	PART #	DESCRIPTION	BBS20
1	TOCD038112	T176	HEX BOLT 3/8" X 1-1/2" - T176 - C141 - 226230	4
2	RNPX038GAL	T112	PLAIN WASHER 3/8" - T112 - C139 - 174986 - 701032	10
3	RNRX038GAL	T113	LOCK WASHER 3/8 T113 - C144 -176230	4
4	0414PL01BM		BBS20 ENGINE MOUNT PLATE	1
5	TOCD038134	226240	HEX BOLT HD, 3/8 X 1-3/4 - 226240	4
6	TCCS038GAL	T114	HEX LOCK NUT 3/8" - 227830 - T114 - C142	6
7	0414CO01BM		BBS20 BELT TIGHTENER	2

## ENGINE BELTS & JACKSHAFT COVER ASSEY

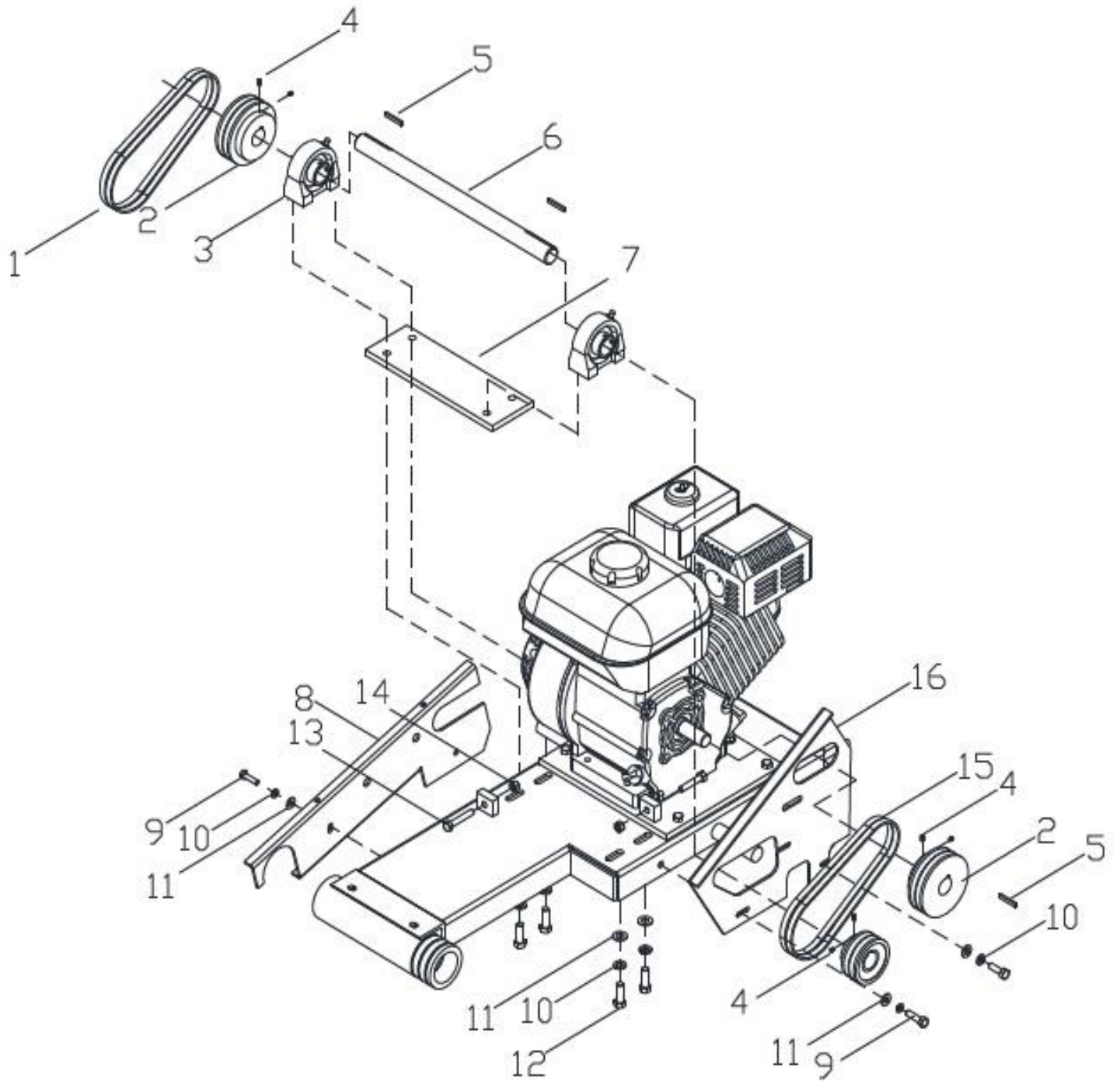


ENGINE/BELTS COVER ASSEY				
ITEM	SKU #	PART #	DESCRIPTION	BBS20
1	TOCD036034		HEX BOLT 3/16" X 3/4"	8
2	RNPX036GAL		PLAIN WASHER, 3/16"	8
3	RNRX036GAL		LOCK WASHER, 3/16"	8
4	0414LA01JF		BBS20 JACKSHAFT COVER GUARD W/FITTINGS OPENING	1
5	0414LA03GB		BBS20 WATER PUMP BELT GUARD, LEFT SIDE	1
6	0414LA04GB		BBS20 ENGINE & JACKSHAFT GUARD, RIGHT SIDE	1
7	0414LA05GB		BBS20 COVER, WATER PUMP	1



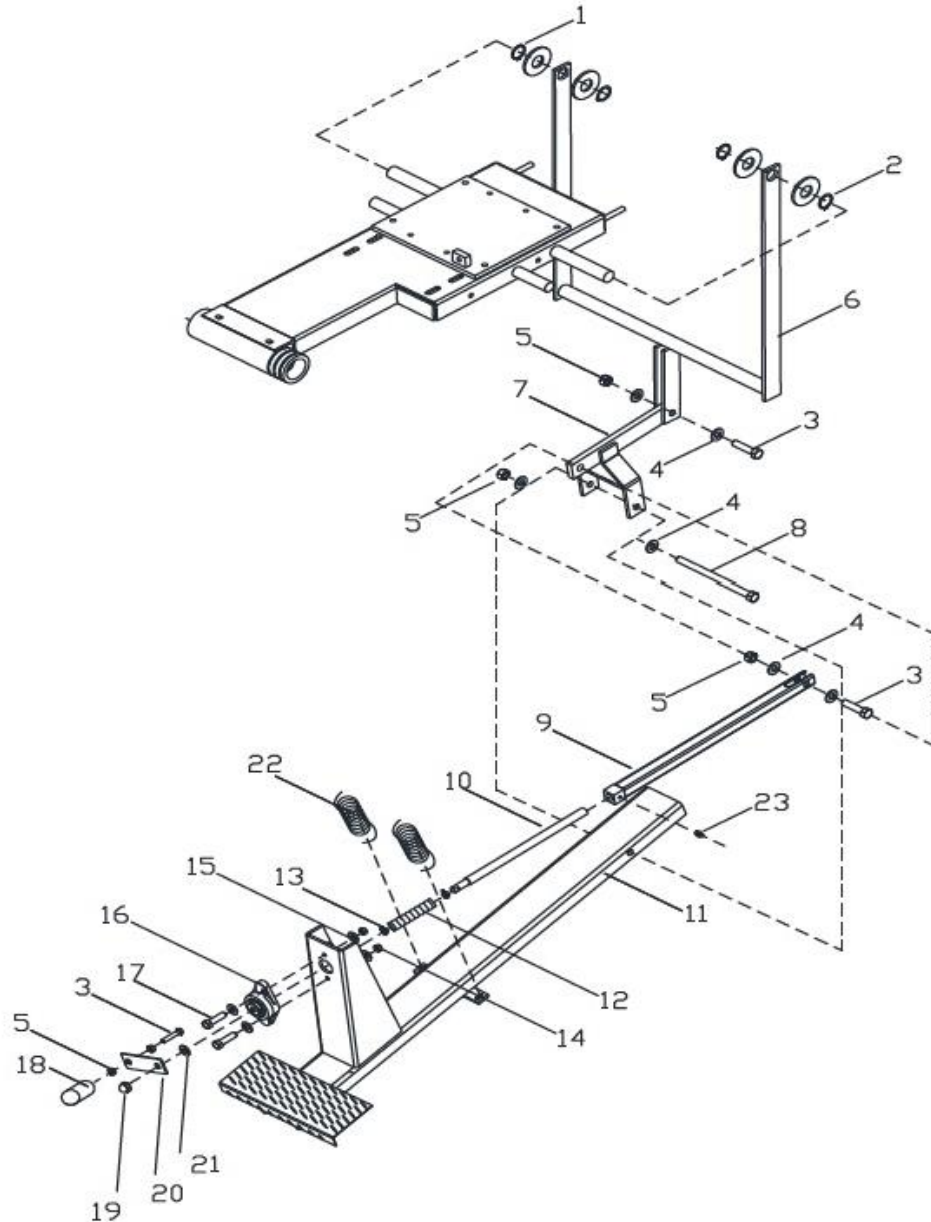
MOTOR MOUNT				
ITEM	SKU #	PART #	DESCRIPTION	BBS20
1	CEM3615T	220000MS	BALDOR MOTOR, 5HP, 3PH, 60HZ 230V/460V, W/C-FACE	1
2	ASK FOR #		5 HP KEY 1-1/8"	1
2	ASK FOR #		7.5 HP KEY 1-3/8"	1
3	POCR3121382R		5 HP - 7 HP MOTOR PULLEY 3-1/2" O.D. CAL 1-3/8" (FOR 20" BLADE)	1
3	POCR5001382R		5 HP - 7 HP MOTOR PULLEY 5" O.D. CAL 1-3/8" (FOR 14" BLADE ONLY)	1
4	OPFR014014		SET SCREW, 1/4"	2
5	ASK FOR #		BELT GUARD, BBS20-E	1
6	ASK FOR #		SPINDLE V-BELT	2
7	ASK FOR #		LOCK WASHER	3
8	ASK FOR #		MOUNTING BRACKET, BELT GUARD BBS20-E	1
9	ASK FOR #		HEX BOLT	2
10	ASK FOR #		PLAIN WASHER	3
11	ASK FOR #		HEX NUT	3
12	TOCD038112	T176	HEX BOLT 3/8" X 1-1/2" - T176 - C141 - 226230	4
13	RNPX038GAL	T112	PLAIN WASHER 3/8" - T112 - C139 - 174986 - 701032	10
14	ASK FOR #		MOTOR SPACER MOUNT	2
15	TCCS038GAL	T114	HEX LOCK NUT 3/8" - 227830 - T114 - C142	6
16	0414CO01BM		BBS20 BELT TIGHTENER	2
17	POCR3180342R	0414CR03CO	PULLEY SPINDLE 3-1/8" O.D. CAL 3/4 GAS & ELECTRIC, BBS20 -	1

# JACKSHAFT ASSEY



JACKSHAFT ASSEY				
ITEM	SKU #	PART #	DESCRIPTION	BBS20
1	0414BN01JF	04143VX375	BELT-V 3VX375 SPINDLE - 04143VX375	2
2	POCR2581002R	0414CR01JF	JACKSHAFT & 13 HP ENGINE PULLEY 2-5/8" O.D. CAL 1", BBS20 (GASOLINE ONLY)	3
3	0414CH01JF		PILLOW BLOCK, 1"	2
4	OPFR014014		SET SCREW, 1/4"	6
5	0414CC01JF		KEY SQUARE 1/4" X 1-1/4"	3
6	0414CR02JF		BBS20 JACKSHAFT 1" X 15-1/8"	1
7	0414PL01JF		BBS20 SUPPORT PLATE, JACKSHAFT	1
8	0414LA01GB		BBS20 MOUNTING BRACKET, BELT GUARD	1
9	TOCD038100	C138	HEX BOLT 3/8 X 1 - C138	4
10	RNRX038GAL	T113	LOCK WASHER 3/8 T113 - C144 -176230	8
11	RNPX038GAL	T112	PLAIN WASHER 3/8" - T112 - C139 - 174986 - 701032	8
12	TOCD038114	226220	HEX BOLT HD, 3/8 X 1-1/4 HX GR5 - 226220 - 134990	4
13	TOCD038400		HEX BOLT HD, 1/4" X 4"	2
14	TCCS038GAL	T114	HEX LOCK NUT 3/8" - 227830 - T114 - C142	2
15	0414BN02JF	3VX250	BELT-V 3VX250 DRIVE	2
16	0414LA02GB		BELT GUARD MOUNT	1

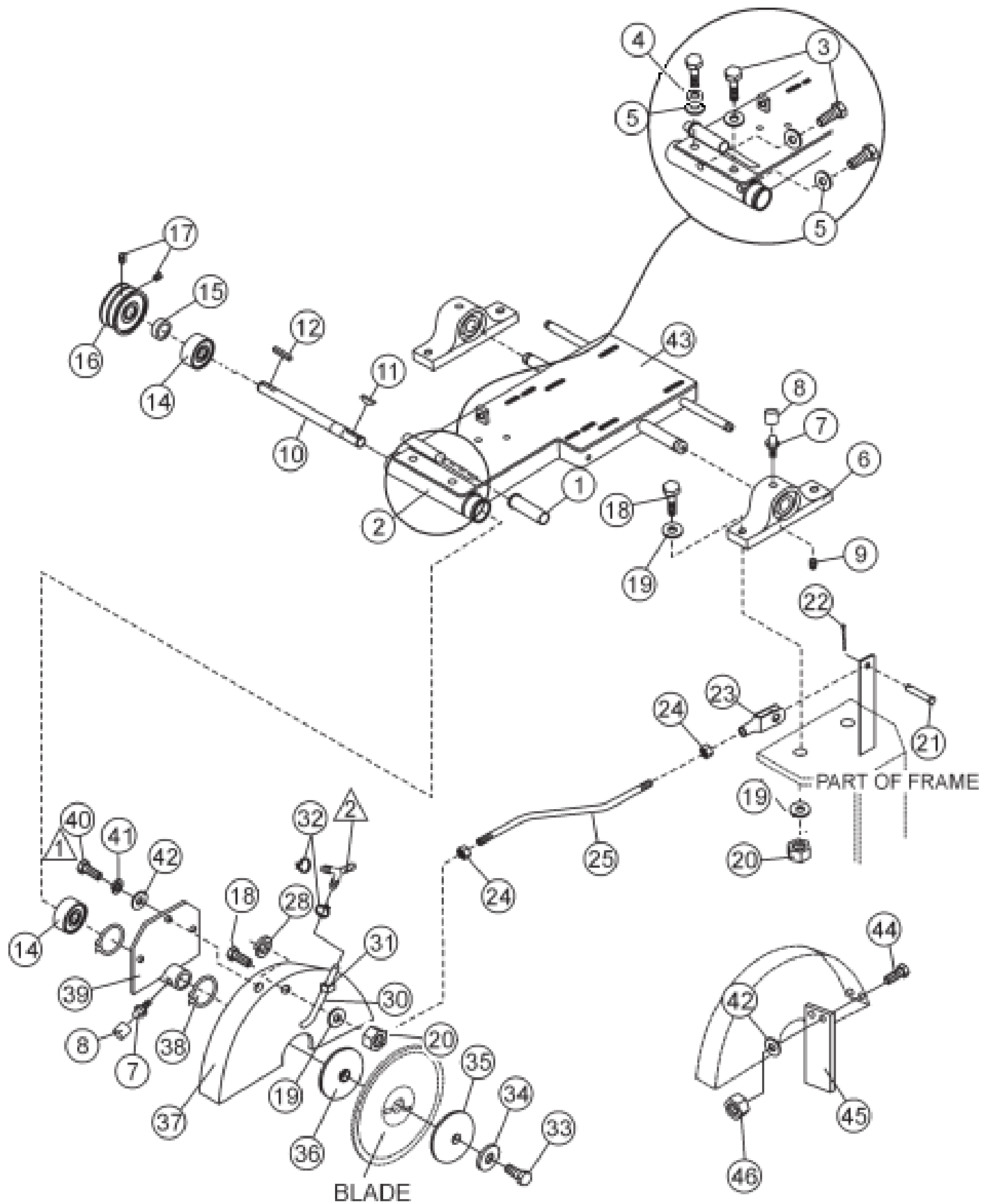
## STEP PEDAL ASSEY





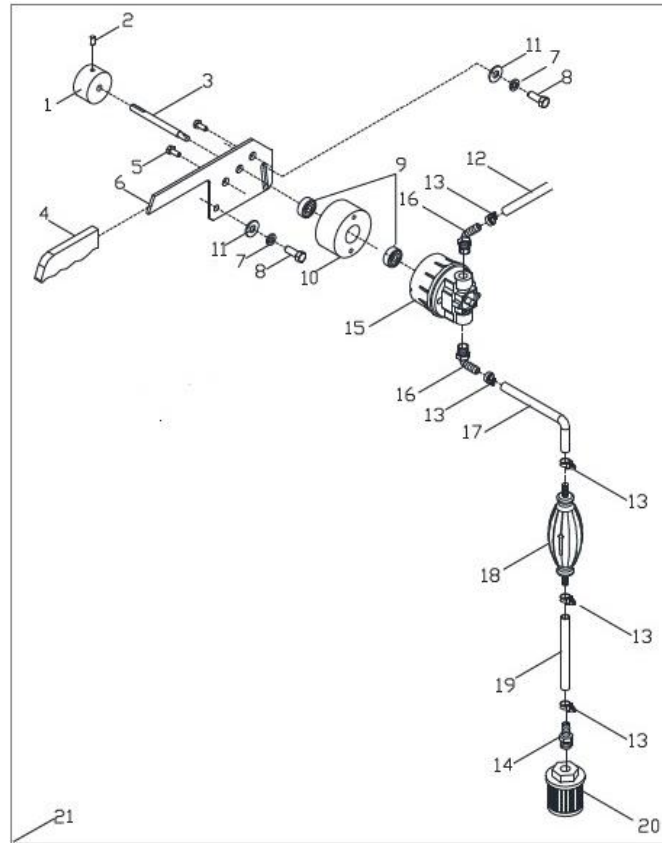
<b>STEP PEDAL ASSEY</b>				
<b>ITEM</b>	<b>SKU #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>BBS20</b>
1	RNPX100GAL		WASHER PLAIN, 1"	4
2	0414RF01DP		SNAP RING 1"	2
3	TOCD012200	226670	HEX BOLT HD 1/2" X 2" HX GR.5 NC BLK - 226670	3
4	RNPX012GAL	T105	PLAIN WASHER 1/2" - T105 - C172 - 174470 (GALVANIZED)	7
5	TCCS012GAL	T106	HEX LOCK NUT 1/2" - T106 - 227854 - C304	4
6	0414CO01DP		BBS20 PIVOT BRACKET, MOTOR PLATE	1
7	0414CO02DP		BBS20 STEP PEDAL PIVOT BRACKET	1
8	TOCD012700		HEX BOLT HD, 1/2" X 7"	1
9	0414CO03DP		BBS20 PIVOT TUBE	1
10	0414CR01DP		BBS20 ROD, BLADE HEIGHT ADJ.	1
11	0414CO04DP		BBS20 FOOT PEDAL	1
12	0414RF02DP	UC202	PEDAL BELLOWS NTN UC202-010	1
13	0414RF03DP		HOSE CLAMPS	1
14	TCCS056GAL	T148	HEX LOCK NUT 5/16" - T148 - 227821	2
15	RNPX056GAL	174990	PLAIN WASHER, 5/16 ID X 3/4 OD FL ZP - 174990	2
16	0414CH01DP		BBS20 PILLOW BLOCK 5/8" BEARING FLANGED	1
17	TOCD056112		HEX BOLT HD, 5/16" X 1-1/2"	2
18	0414NY01DP		ADJUSTABLE HANDLE CAP	1
19	0414RF05DP		CAP NUT 5/8"	1
20	0414SO01DP		BBS20 ADJUSTABLE HANDLE BODY PLATE	1
21	RNPX058GAL	702028	WASHER, PLAIN 5/8 - 702028	1
22	0414RF06DP		BBS20 PEDA EXTENSION SPRING	2
23	0000GRH200	C155	FTG, GREASE ST 1/8 NPT - 110680 – C155	1

# SPINDLE BLADE ASSEY



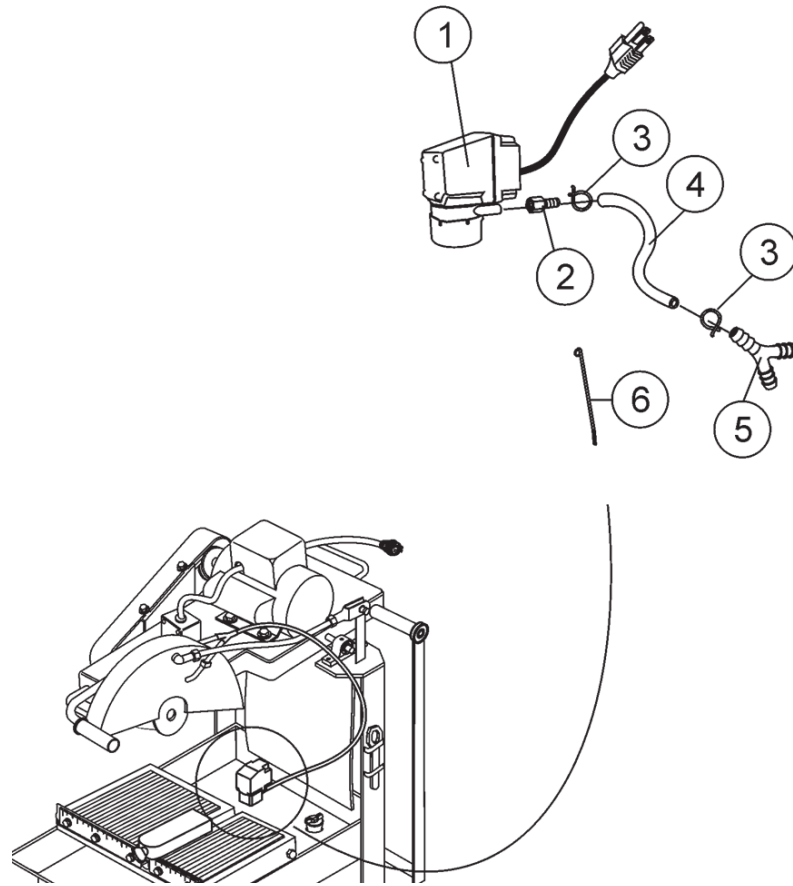
<b>ENGINE SPINDLE BLADE ASSEY</b>				
<b>ITEM</b>	<b>SKU #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>BBS20</b>
1	0000RF01RJ	T166	CONTROL & DUMPING HANDLE GRIPS - 139350 - T166	1
2	0414BH01CO		BBS20 TUBE SPINDLE ASSAY W/FITTING	1
3	TOCD056100	225980	HEX BOLT, 5/16-18 X 1 HX GR2 CP NC - 225980	4
4	RNRX056GAL	176220	SPRING WASHER, 5/16" - 176220	4
5	RNPX056GAL	174990	PLAIN WASHER, 5/16 ID X 3/4 OD FL ZP - 174990	4
6	0414CH01CO		PILLOW BLOCK, 1" (INCLUDES 7,8 Y 9)	2
7	0000GRH200	C155	FTG, GREASE ST 1/8 NPT - 110680 - C155	1
8	N/A		GREASE FITTING CAP, (INCLUDED ON 0000GRH200)	3
9	N/A		SET SCREW, PILLOW BLOCK (INCLUDED ON 0414CH01CO)	2
10	0414CR01CO		BBS20 SHAFT SPINDLE 3/4"	1
11	0414CC01CO		KEY 3/16 X 1"	1
12	0414CC02CO		KEY 3/16 X 1-1/4"	1
14	0414RF01CO	5204RS	BBS20 BEARING 5204RS	2
15	0414CR02CO		BBS20 JACKSHAFT SPACER 1/2"	1
16	POCR3180342R	0414CR03CO	PULLEY SPINDLE 3-1/8" O.D. CAL 3/4" <b>GAS &amp; ELECTRIC</b>	1
17	OPFR014014		SET SCREW, 1/4"	2
18	TOCD038134	226240	HEX BOLT HD, 3/8 X 1-3/4 - 226240	5
19	RNPX038GAL	T112	PLAIN WASHER 3/8" - T112 - C139 - 174986 - 701032	5
20	TCCS038GAL	T114	HEX LOCK NUT 3/8" - 227830 - T114 - C142	5
21	0414CR04CO		PIN, CLEVIS 3/8 X 1-1/8 IN	1
22	CHA 316 2	T111	PIN COTTER, 3/16 X 2" - T111 - SC3116200GAL	1
23	0414RF01GD		CONNECTING ADJUSTABLE YOKE ROD	1
24	TCCN038GAL	T410	HEX NUT 3/8 NC - T410 - C142 - 227814	2
25	0414CR01GD		BBS20 BLADE GUARD TIE ROD	1
28	RNRX038GAL		LOCK WASHER, 3/8"	2
30	0414RF02GD		BLADE COOLER HOSE 1/4"	2
31	0414RF03GD		CLAMP HOSE, BLADE GUARD	2
32	0414RF04GD		CLAMP HOSE	2
33	TOFD038114		HEX BOLT, 3/8" x 1-1/4" NF	1
34	RNRX038GAL	T113	LOCK WASHER 3/8 T113 - C144 -176230	1
35	0414CR05CO		BBS20 OUTER FLANGE	1
36	0414CR06CO		BBS20 INNER FLANGE	1
37	0414CO01GD		BBS20 BLADE GUARD ASSAY	1
38	0414RF05GD		SNAP RING	2
39	0414CO02GD		BBS20 MOUNTING PLATE, BLADE GUARD	1
40	TOCD014112		HEX BOLT 1/4" X 1-1/2"	3
41	RNRX014GAL		LOCK WASHER, 1/4"	3
42	RNPX014GAL		PLAIN WASHER 1/4" (GALVANIZED)	5
43	0414CO02BM		BBS20 MOTOR PLATE ASSAY W/WELDED HANDLE & GRIP	1
44	TOCD014100		HEX BOLT 1/4 X 1" NC	2
45	0414HN01GD		BBS20 SPLASH SHIELD	1
46	TCCS014GAL	T159	LOCK NUT, 1/4 NC - T159	1

# WATER PUMP (GAS MODEL) ASSEY



ENGINE WATER PUMP ASSEY				
ITEM	SKU #	PART #	DESCRIPTION	BBS20
1	0414FA01SA	POCA200038	BBS20 ALUMINUM WATER PUMP PULLEY 2" (POCA200038)	1
2	0414RF01SA		SCREW, SHS 1/4"-20 X 1/2"	4
3	0414RF02SA		BBS20 SHAFT PUMP	1
4	0414RF03SA		GRIP, PUMP HANDLE	1
5	0414RF04SA		SCREW, RHM 1/4"-20 X 5/8"	2
6	0414RF05SA		BRACKET, PUMP MOUNTING	1
7	0414RF06SA		WASHER LOCK, 3/8"	2
8	0414RF07SA		SCREW, HHC 3/8"-16 X 1"	2
9	0414RF08SA		BEARING, BALL	2
10	0414RF09SA		CAP, WATER PUMP	1
11	0414RF10SA		WASHER, FLAT 3/8"	2
12	0414RF11SA		HOSE, BRAIDED PVC 3/8" X 5/8", WATER PUMP HEAD	1
13	0414RF12SA		HOSE CLAMP WATER PUMP, BBS20	4
14	0414RF13SA		FITTING, PLASTIC STR 6 BARB (2015 MODELS)	4
15	0414RF14SA		BASE, WATER PUMP	1
16	0414RF15SA		FITTING, PLASTIC 90 6 BARB	1
17	0414RF16SA		HOSE, BRAIDED PVC 3/8" X 5/8"	1
18	0414RF17SA		BULB, PRIMER	1
19	0414RF18SA		HOSE, BRAIDED PVC 3/8" X 5/8" STRAINER	1
20	0414RF19SA		STRAINER, INLET 3/8"	1
21	0414RF20SA	EE9585	BBS20 WATER PUMP KIT - EE9585	1

# WATER PUMP (ELECTRIC MODEL) ASSEY



MOTOR WATER PUMP ASSEY				
ITEM	SKU #	PART #	DESCRIPTION	BBS20
1	518200		BBS20E (ELECTRIC ONLY) WATER PUMP KIT - 518200	1
2		26077-001	FITTING, BRASS 6 BARB 1/4FP	1
3		12694-001	HOSE CLAMP	2
4		23867-006	4FT TUBING, VINYL 5/16	1
5		14233-002	Y-FITTING	1
6		1662	TIE, CABLE 10"	1